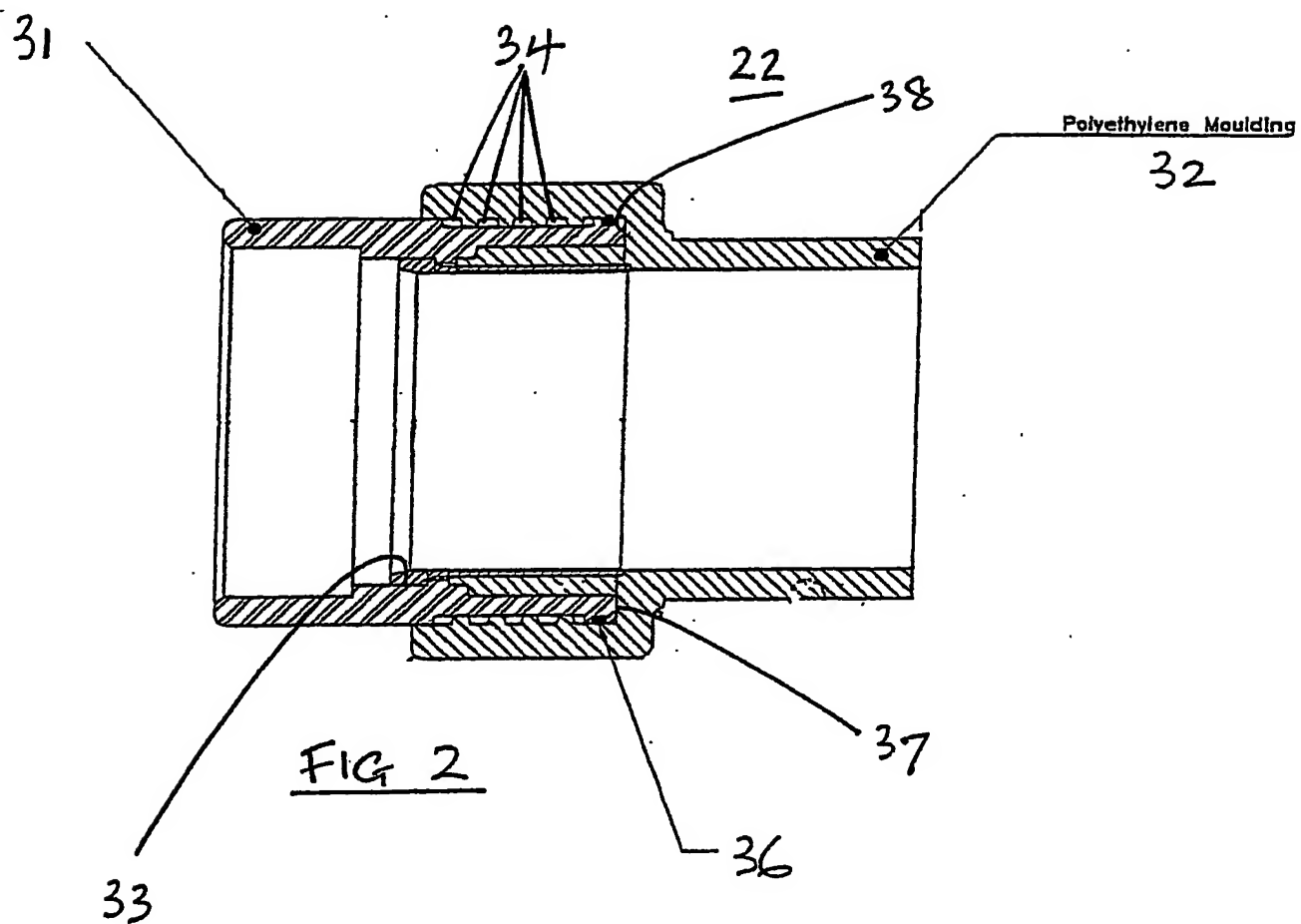
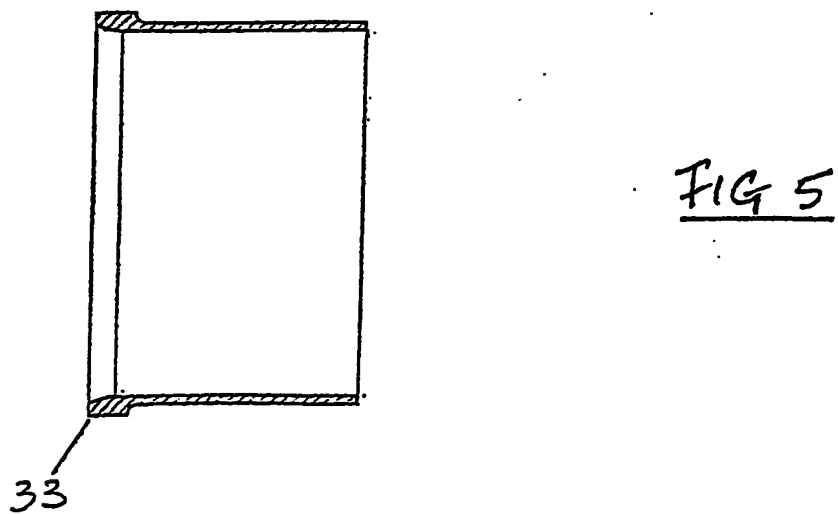
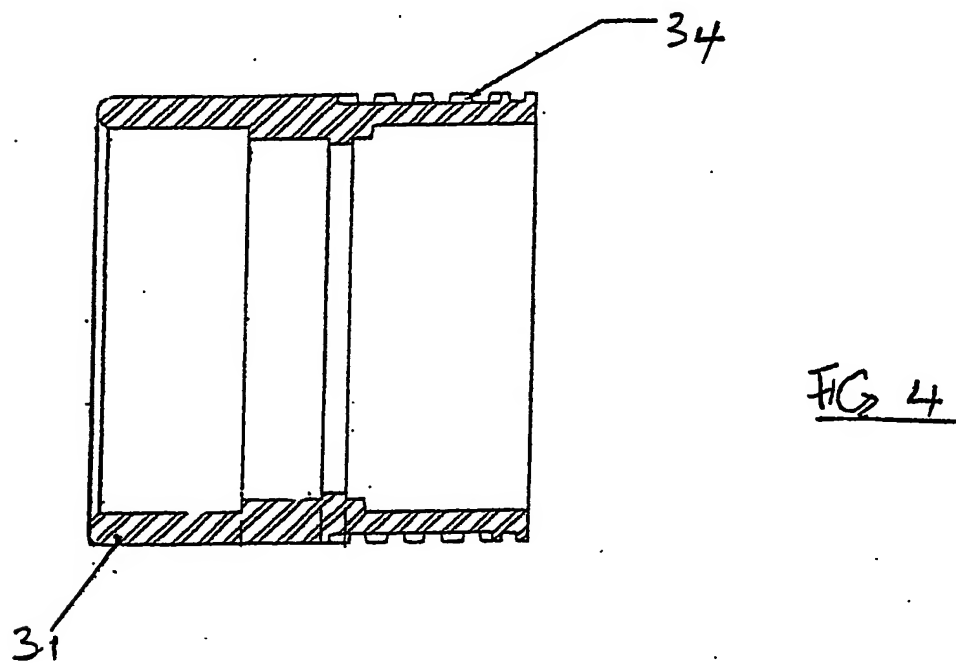
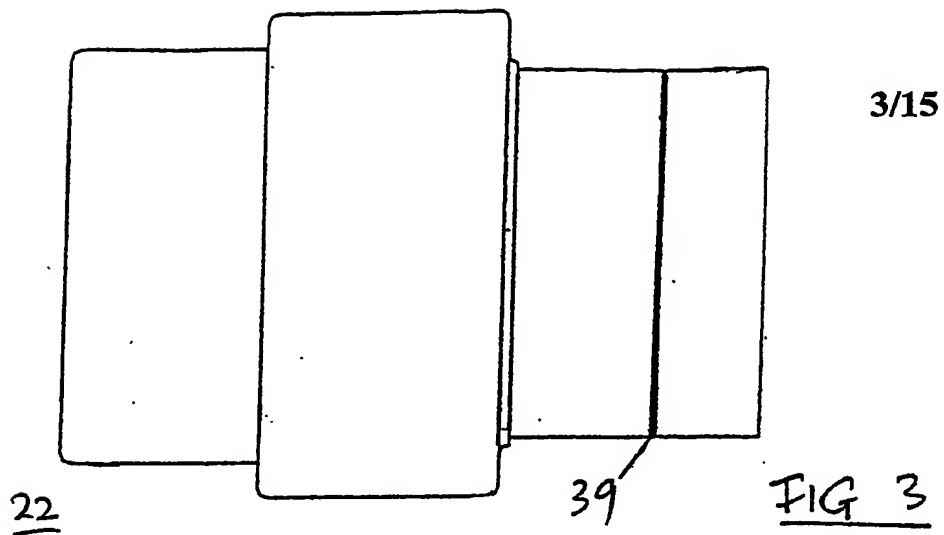


Fig. 1

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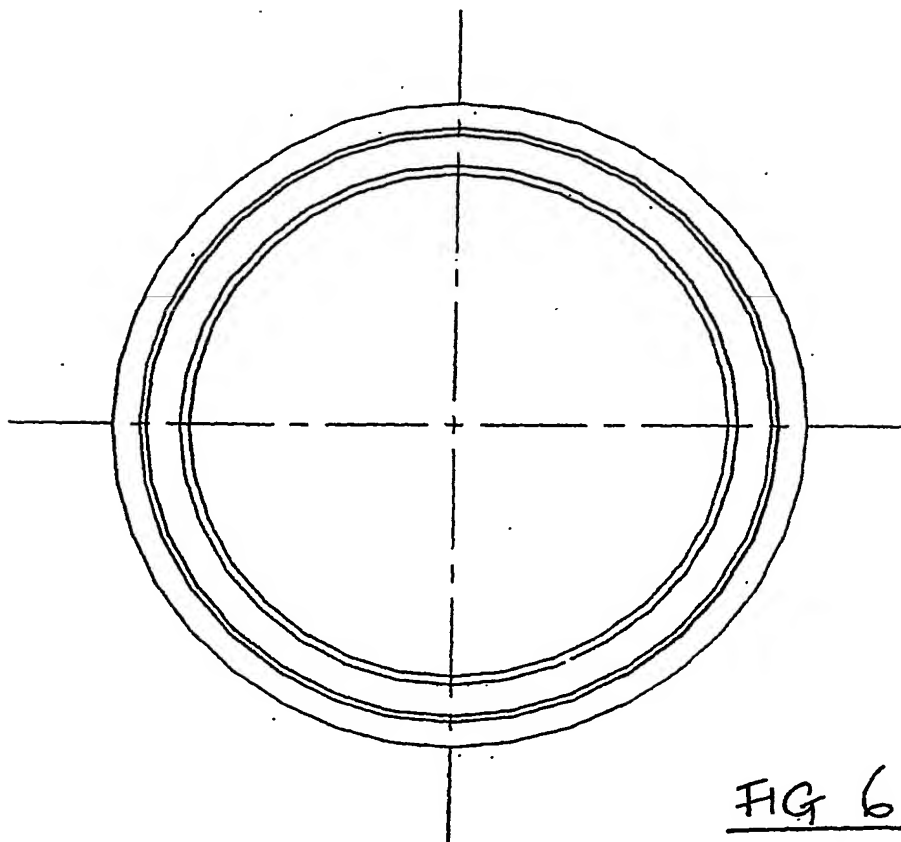


FIG 6

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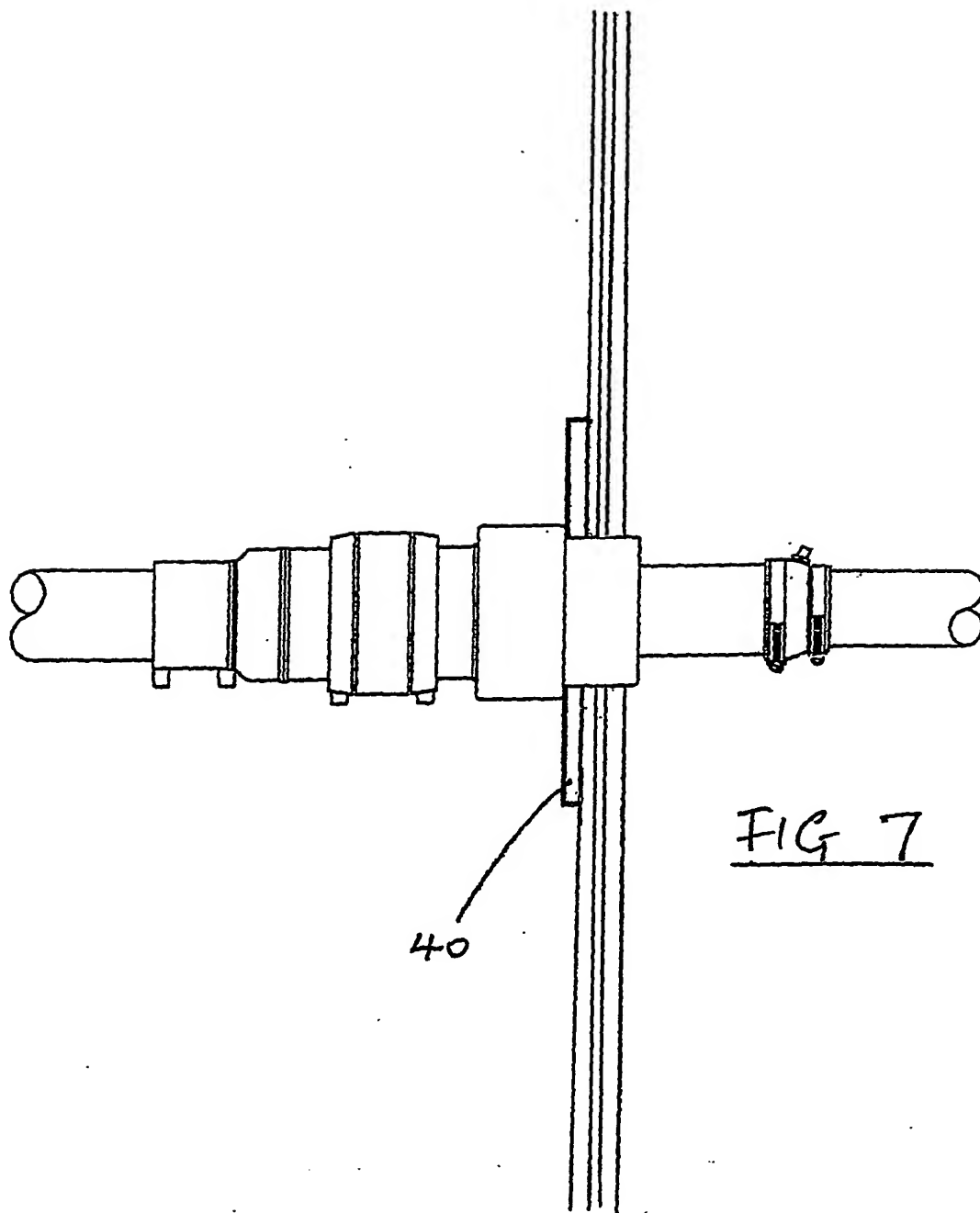


FIG 7

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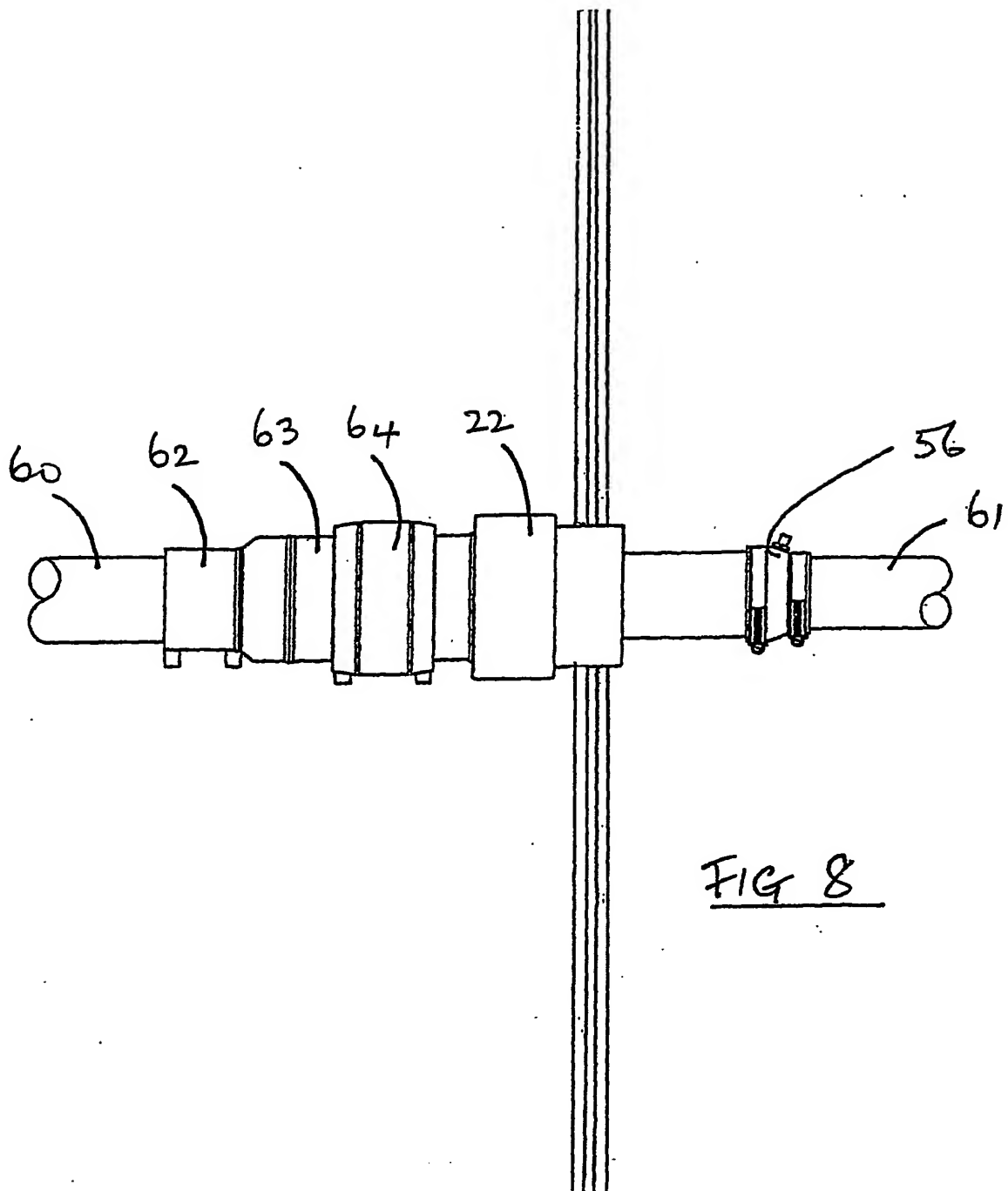
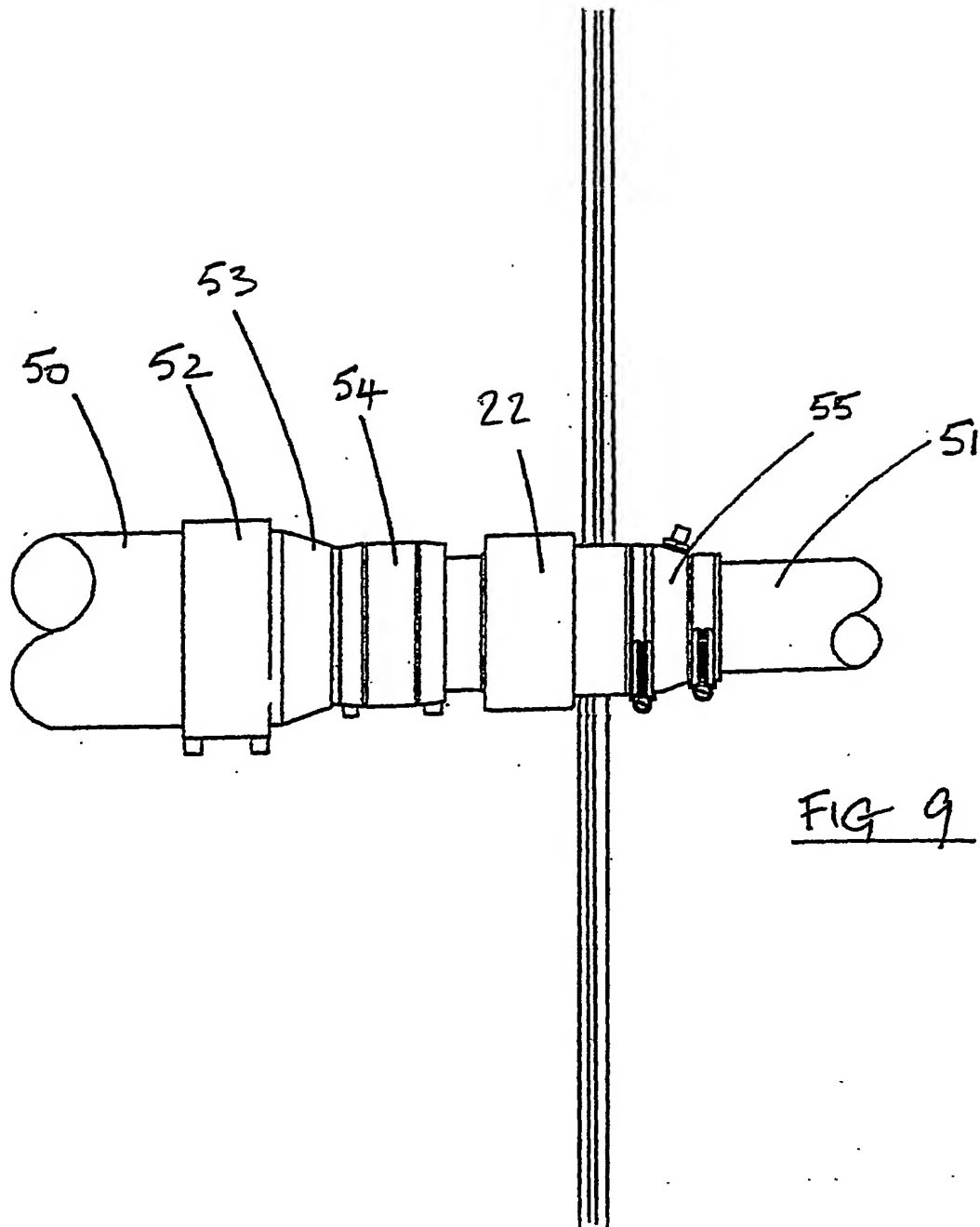
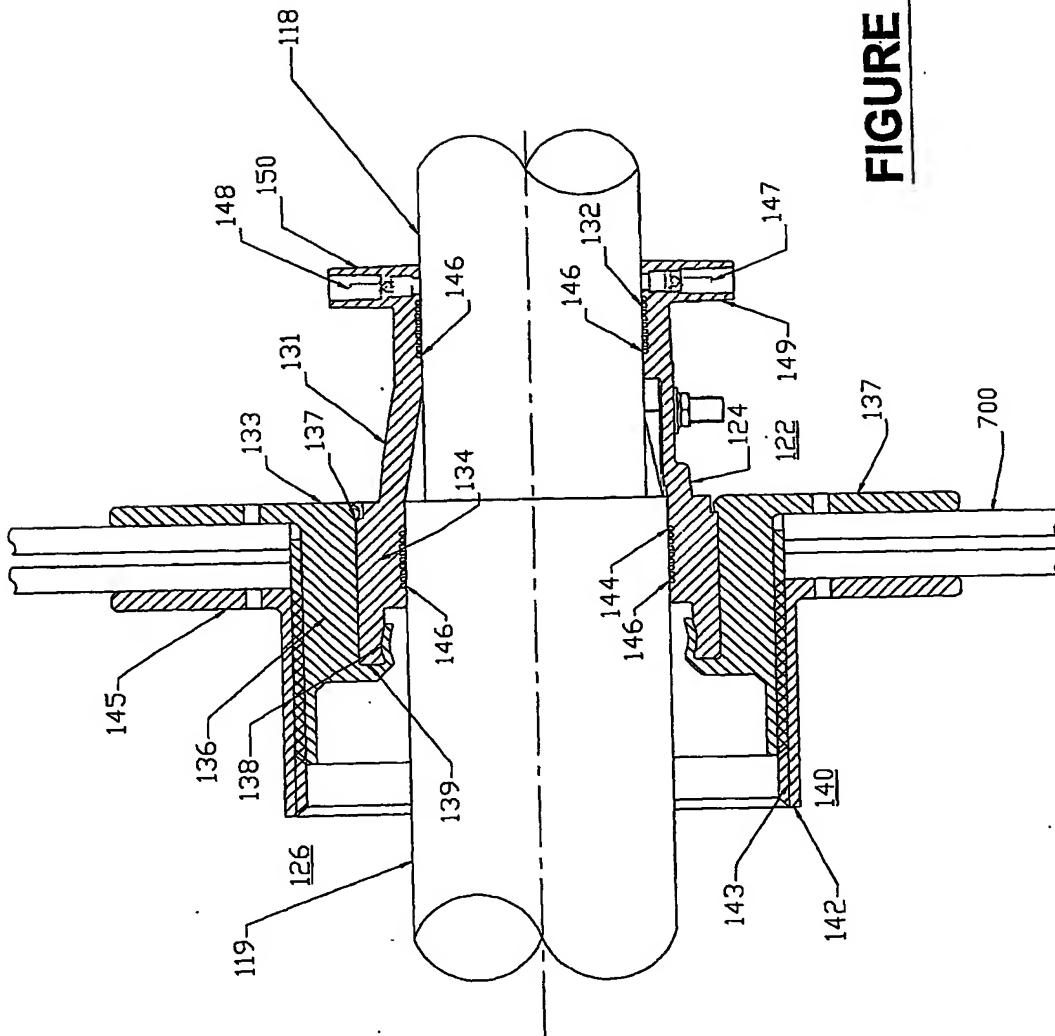


FIG 8

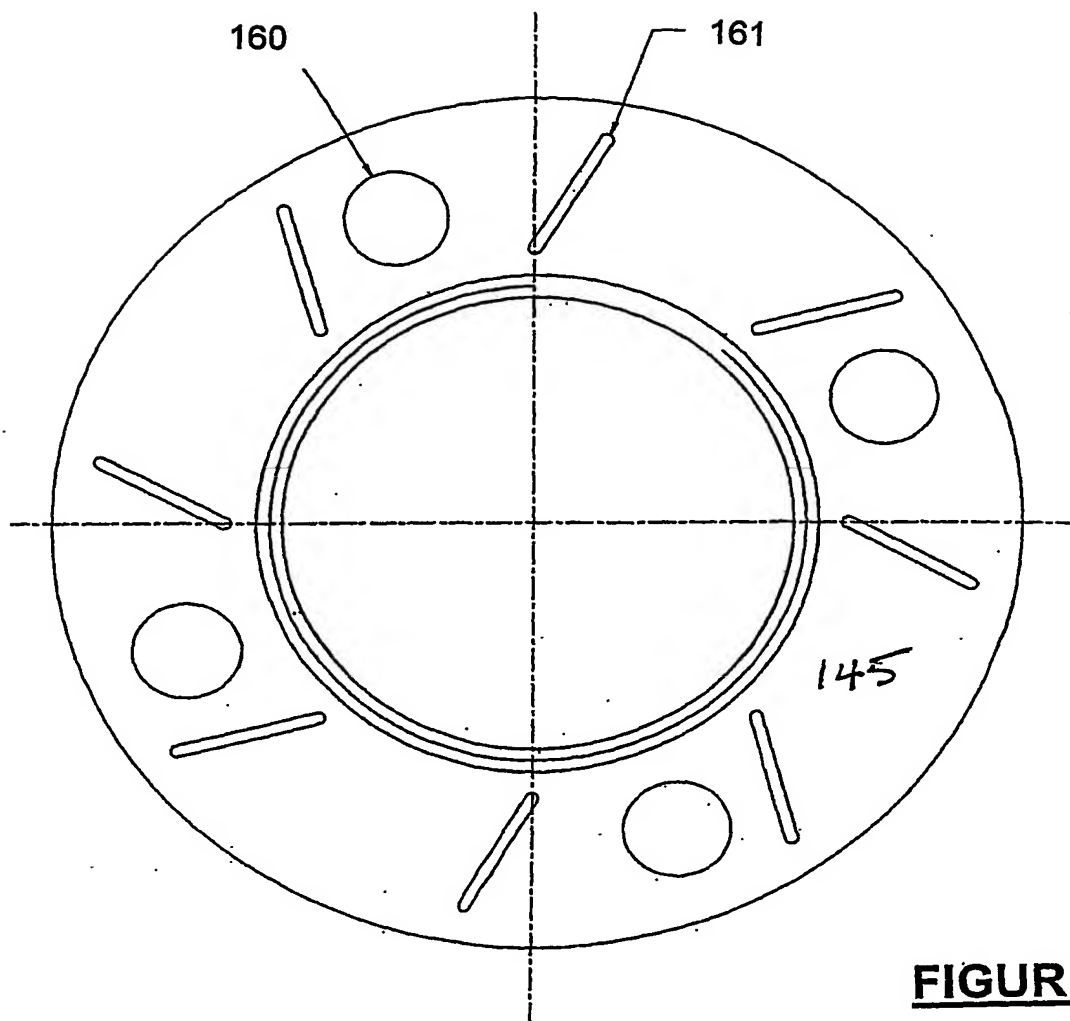
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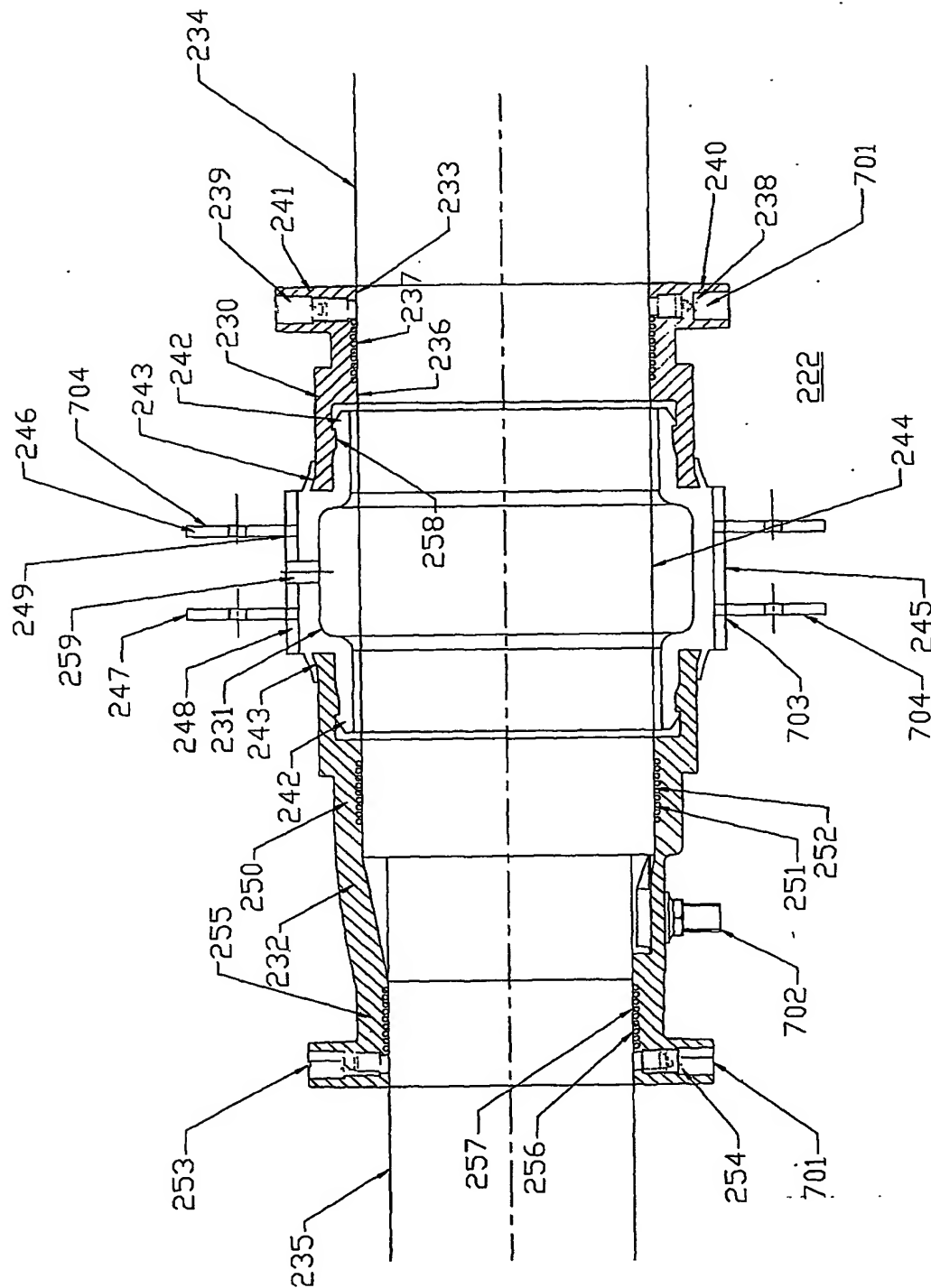


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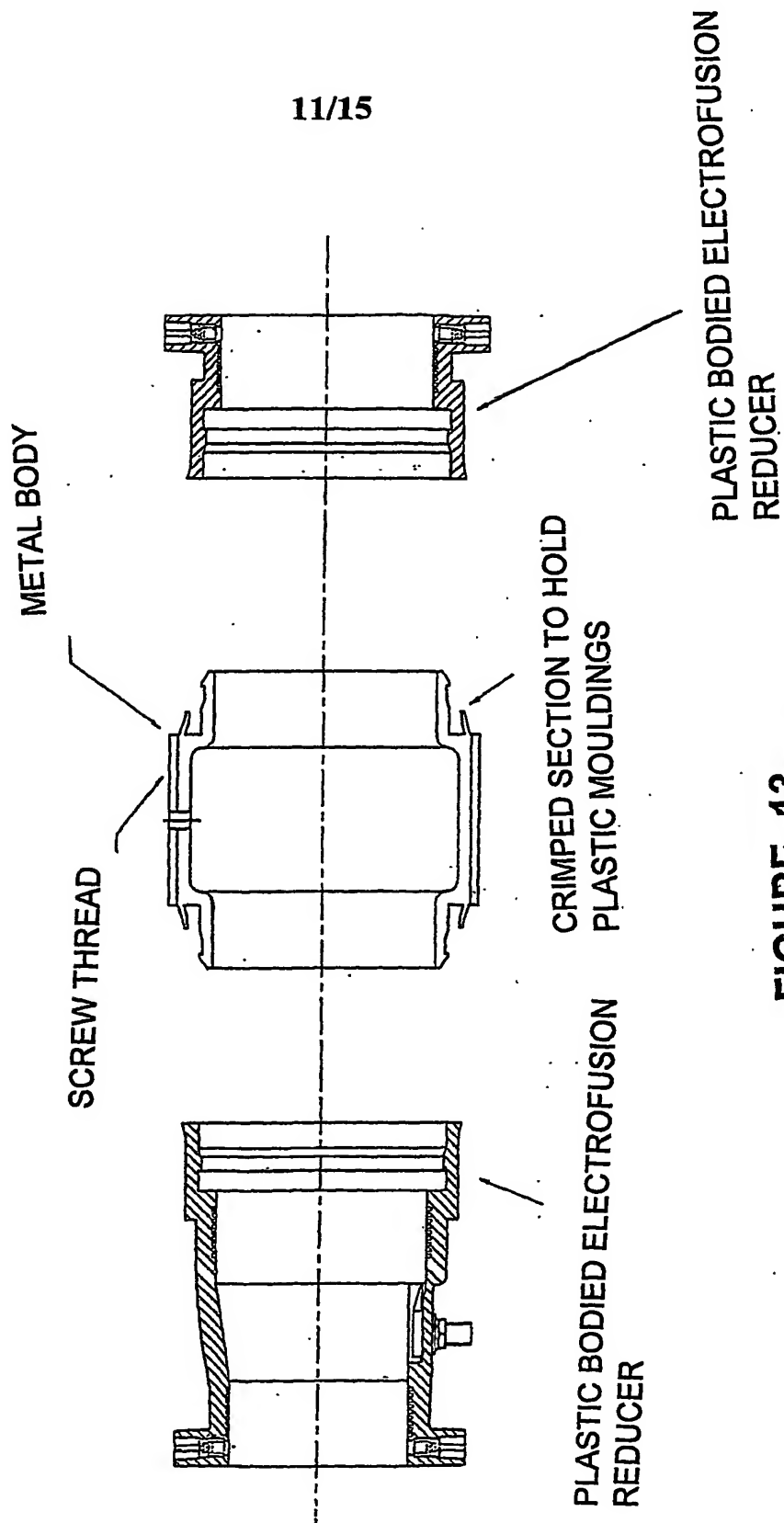
**FIGURE 11**

SCRAP VIEW SHOWING EXTERNAL FLANGE DETAILS



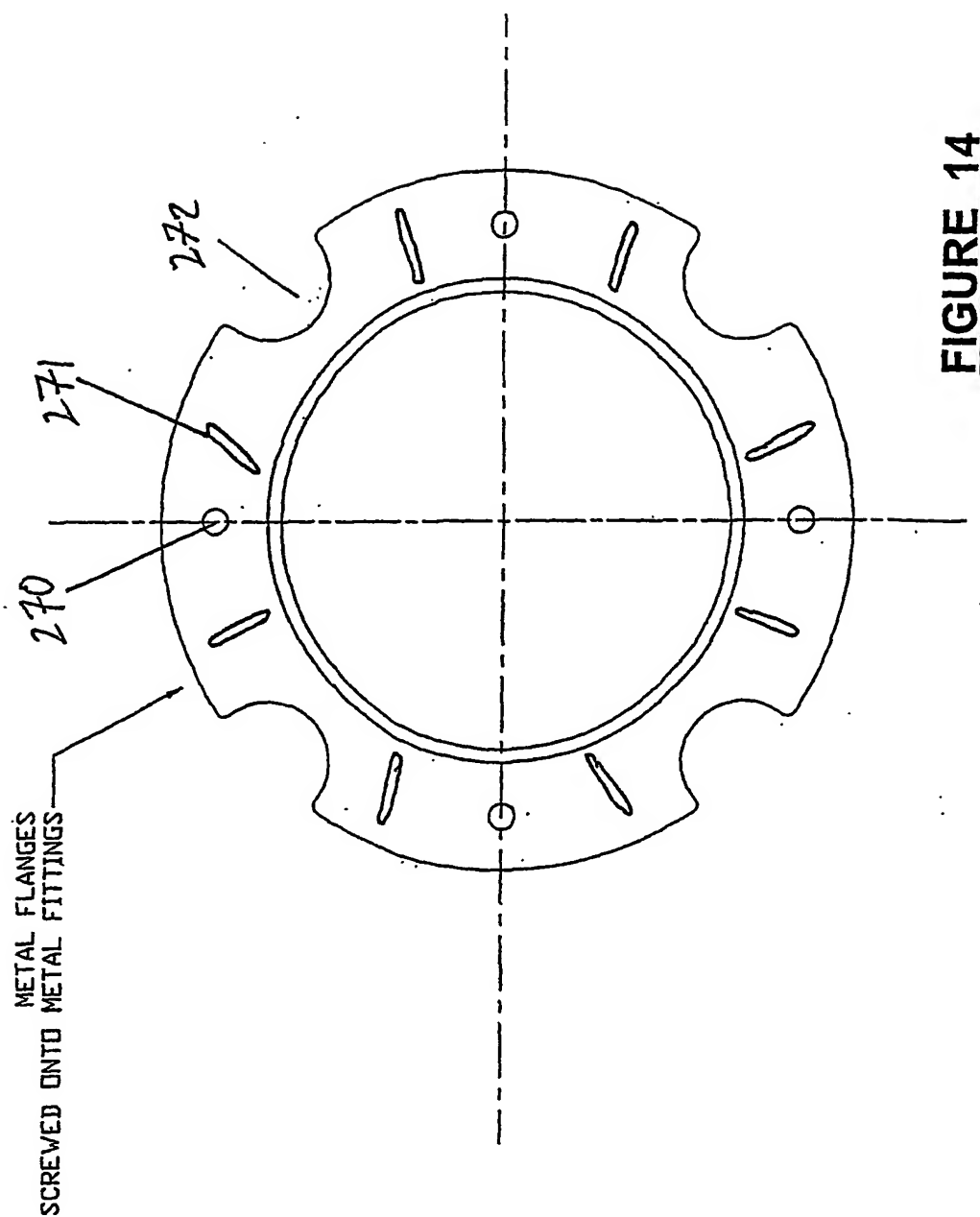
# FIGURE 12

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## FIGURE 13

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**FIGURE 14**

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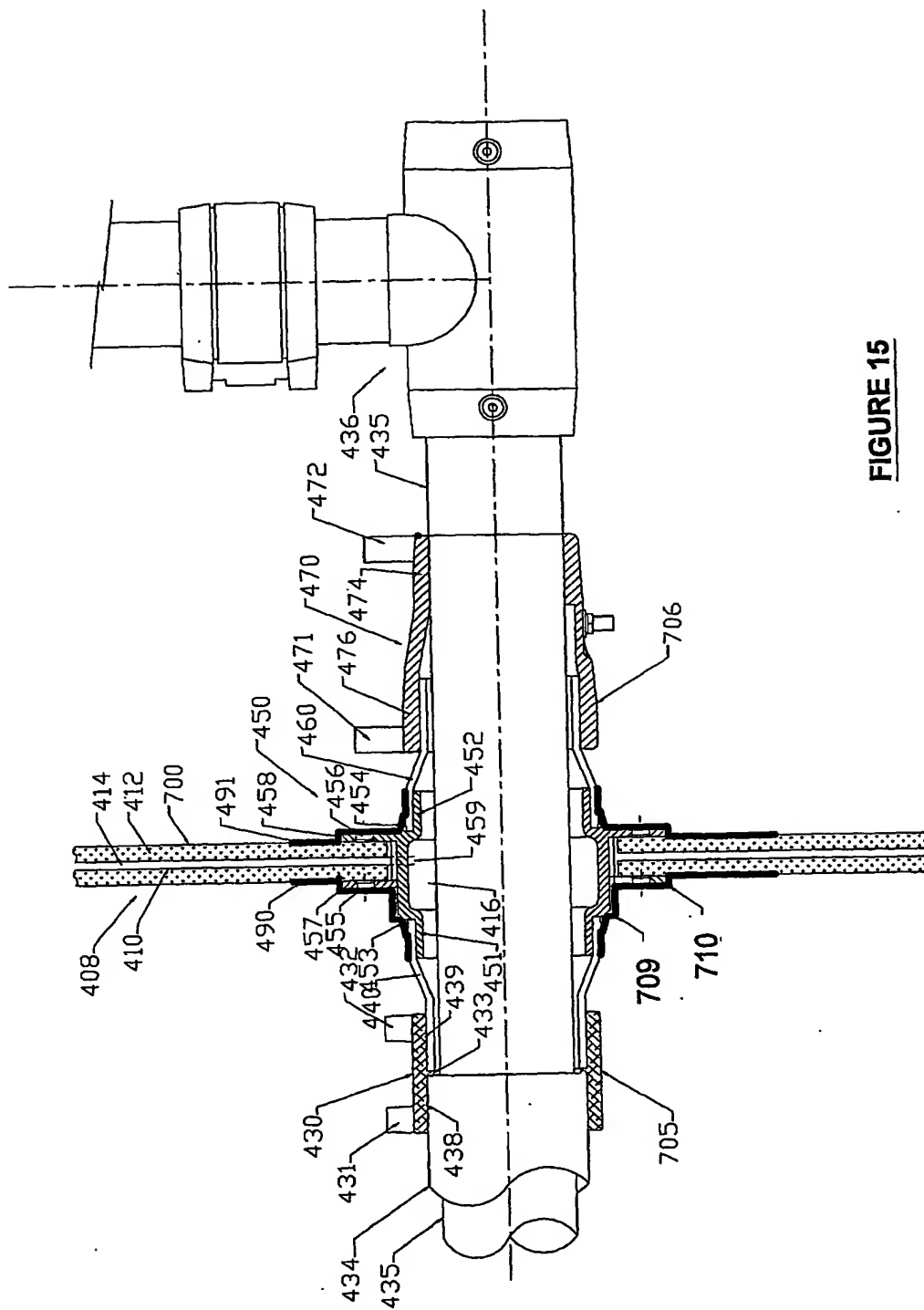
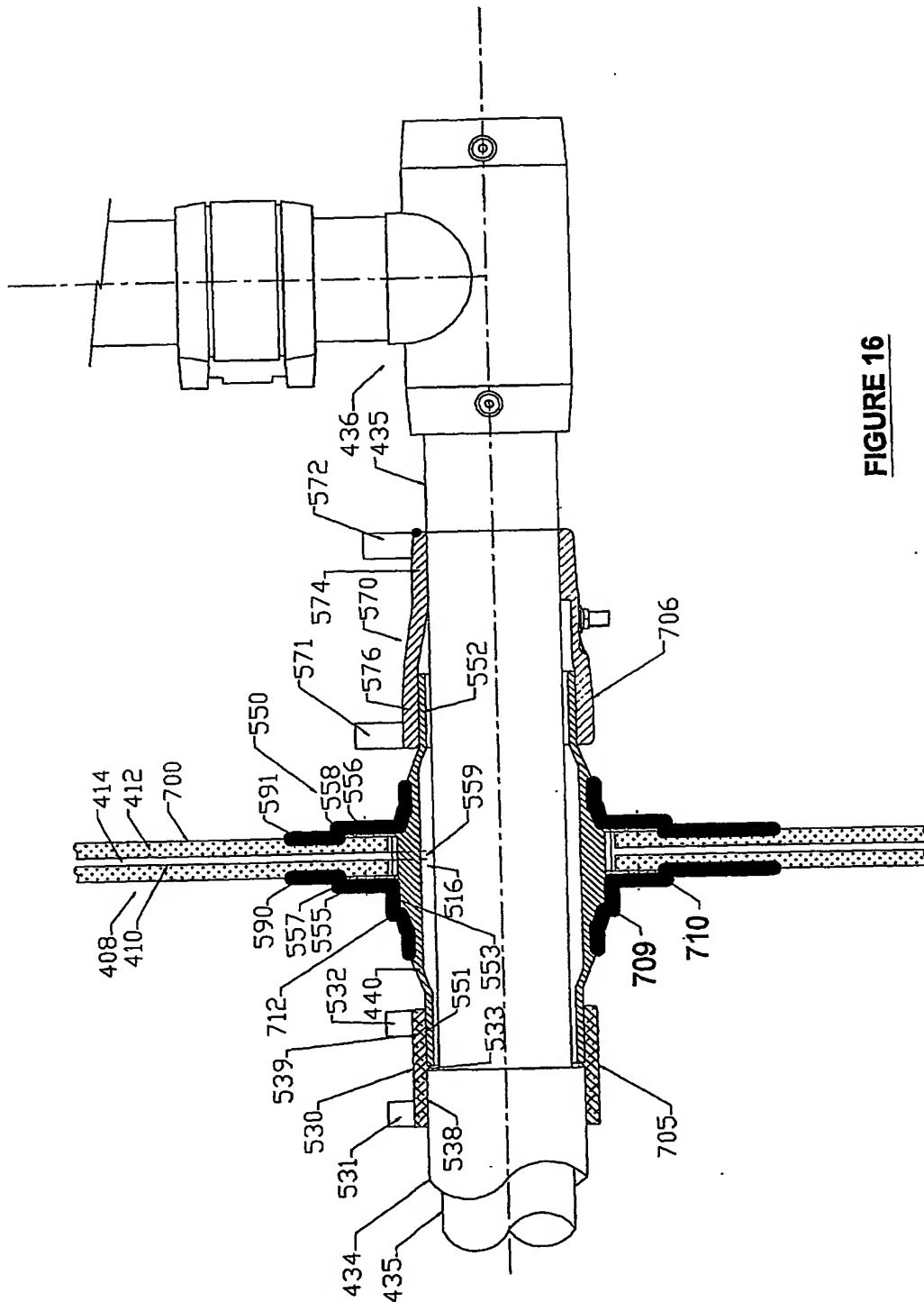


FIGURE 15

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**FIGURE 16**

